



Dart Aerospace Ltd.
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Tel (613) 632-5200

647.7911
Job Sheet 172763



Part No: 647.7911
Part Name: Bracket

Job Qty: 8 ea



Part Weight: 0 lbs

Job Created: 2/21/18

Due Date: 3/7/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Description:

Note: DWG REV N/C SHEET 3 IPP REV A 12.10.03 NEW ISSUE DD VERF.JFS

Ship Via:

Supplied old w/ 3k
Per 3k

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard			Workcenter/Supplier			Sign-off
					Setup	Run	Hrs	Workcenter	Supplier	Lead Time	
90	Start up Operation	8 Ea	3/6/18	3/6/18	0.00	0.00	0.00	Start Up	Waterjet		
110	Waterjet	8 pcs	3/6/18	3/6/18	0.00	0.25		Waterjet1			<i>SC 18/04/01</i>
120	QC	8 pcs	3/6/18	3/6/18	0.00	0.00		QC2 Waterjet-1			<i>SC 18/04/01</i>
130	QC	8 pcs	3/6/18	3/6/18	0.00	0.00		QC8-1			<i>SC 18/04/01</i>
140	Brake NC	8 pcs	3/6/18	3/6/18	0.00	1.79		Brake NC 1			
150	QC	8 pcs	3/6/18	3/6/18	0.00	0.00		QC5			
160	Outsource	8 pcs	3/6/18	3/6/18	0.00	0.00		Outsource4			
170	Packaging	8 pcs	3/6/18	3/6/18	0.00	0.00		Packaging2			
180	QC	8 pcs	3/6/18	3/6/18	0.00	0.00		QC5			
190	SprayPaint	8 pcs	3/7/18	3/7/18	0.00	0.47		Spray Paint			
200	QC	8 pcs	3/7/18	3/7/18	0.00	0.00		QC14			
210	Packaging	8 pcs	3/7/18	3/7/18	0.00	0.00		Packaging3-1			
220	QC21-SA	8 Ea	3/7/18	3/7/18	0.00	0.00		QC21			

Part Op 110 - 1-Cut as per Dwg Dwg Rev: *110* Prog Rev: *N/C* 2-Deburr if necessary
 Descriptions: 160 - Issue P/O to ATG:
 MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW
 Certification of Conformity is required
 190 - PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) CARDINAL 4860-50 PRIMER
 BATCH:
 210 - **IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.090	2024-T3 .090 Sheet	.6200 sf (.0775 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.090	1	37	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:51 PM Dart.Gagnon.Michelle

